

# FITTING INSTRUCTION

<b>GM3241</b> Batch 000000	<b>Vauxhall Combo Van 1993-2001</b>
-------------------------------	-------------------------------------

COMPONENTS		
ITEM	QTY	DESCRIPTION
A	1	Towbar
B	2	Spreader Plates

BOLT PACK		
ITEM	QTY	DESCRIPTION
C	2	M16 x 50 Bolts, Nuts & Washers
D	4	M12 x 90 Bolts, Nuts & Washers
E	4	Spacer Tubes 59mm Long
F	4	M12 x 30 Heavy Duty Washers

## FITTING PROCEDURE

- ⇒ Remove floor covering and spare wheel, drop the exhaust off hanger for ease of access.
- ⇒ From inside locate the three dimples in either side of the floor and drill through at 13mm diameter the two outer holes on either side, then open up from above to just sufficient size to accept spacer tubes (E).
- ⇒ Attach towbar (A) with bolts (D) spacer tubes (E) and spreader plates (B) above the floor.
- ⇒ Tighten all bolts.
- ⇒ Replace spare wheel, floor covering and exhaust rubber.

### TIGHTEN ALL BOLTS

TORQUE SETTINGS ISO Coarse Pitch M8=29Nm, M10=58Nm, M12=102Nm, M16=252Nm  
 ISO Fine Pitch M8=31Nm, M10=61Nm, M12=111Nm

**THE VEHICLE MANUFACTURER'S SPECIFICATION FOR THE TRAILER WEIGHT AND NOSE LOAD LIMITS MUST BE OBSERVED.**

## FITTING DIAGRAM

