



FITTING INSTRUCTION

GM3241 Batch 000000

Vauxhall Combo Van 1993-2001

COMPONENTS			
ITEM	QTY	DESCRIPTION	
A B	1 2	Towbar Spreader Plates	

BOLT PACK			
ITEM Q	TY	DESCRIPTION	
C 2 2 2 4 5 4 5 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	2 4 4 4	M16 x 50 Bolts, Nuts & Washers M12 x 90 Bolts, Nuts & Washers Spacer Tubes 59mm Long M12 x 30 Heavy Duty Washers	

FITTING PROCEDURE

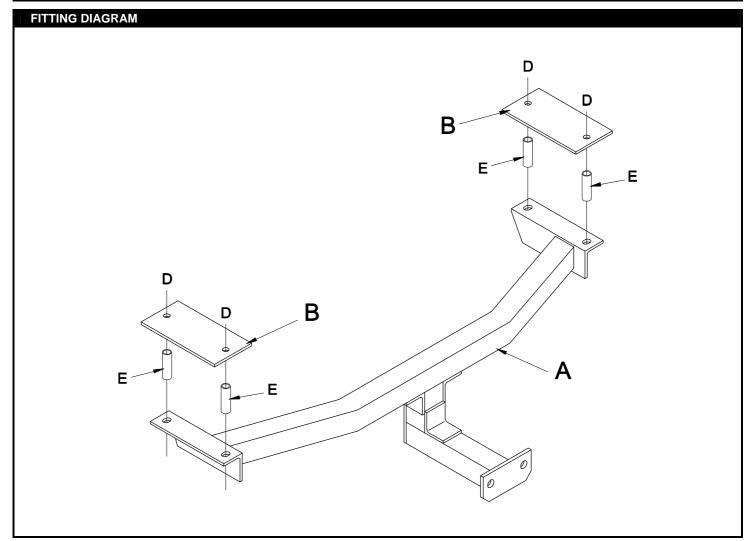
- ⇒ Remove floor covering and spare wheel, drop the exhaust off hanger for ease of access.
- ⇒ From inside locate the three dimples in either side of the floor and drill through at 13mm diameter the two outer holes on either side, then open up from above to just sufficient size to accept spacer tubes (E).
- Attach towbar (A) with bolts (D) spacer tubes (E) and spreader plates (B) above the floor.
- Tighten all bolts.
- ⇒ Replace spare wheel, floor covering and exhaust rubber.

TIGHTEN ALL BOLTS

TORQUE SETTINGS ISO Coarse Pitch M8=29Nm, M10=58Nm, M12=102Nm, M16=252Nm

ISO Fine Pitch M8=31Nm, M10=61Nm, M12=111Nm

THE VEHICLE MANUFACTURER'S SPECIFICATION FOR THE TRAILER WEIGHT AND NOSE LOAD LIMITS MUST BE OBSERVED.



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